



UNLESS OTHERWISE SPECIFIED: TWO PLACE DECIMALS ± .01, THREE PLACE DECIMALS ± .005, FOUR PLACE DECIMALS ± .0005
 125 MACHINE SURFACES. GEOMETRIC SYMBOLS PER ANSI Y14.5, MACHINE FILLETS .015 MAX, BREAK SHARP EDGES .015 MAX
 ANGULAR SURFACES TO BE TRUE WITHIN ± 1° FEATURES ON COMMON C TO BE CONCENTRIC WITHIN .010 TOTAL

UNLESS OTHERWISE SPECIFIED: TWO PLACE DECIMALS \pm .01, THREE PLACE DECIMALS \pm .005, FOUR PLACE DECIMALS \pm .0005 MACHINE SURFACES GEOMETRIC SYMBOLS PER ANSI Y14.5 MAX. BREAK SHARP EDGES .015 MAX ANGULAR SURFACES TO BE TRUE WITHIN $\pm 1^\circ$. FEATURES ON COMMON TO BE CONCENTRIC WITHIN .010 TOTAL											
(ZONE)REV		REVISION		DATE		BY					
						MATERIAL		DESCRIPTION			
						ASSEMBLY		19 SERIES INLINE PTS			
						HEAT TREAT		19BPA SERIES			
						HARDNESS		NUTSETTER			
						FINISH		DRAWN BY DATE TLB 2/1/16		ENG APP DATE T. BEVIRT 2/2/16	
						SIMILAR TO		DWG SIZE D 1 OF 1		REV DATE 1	
						SCALE 1:1		DRAWING NO			
						PART NO					
						SEE NOTE		SH11306			

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