Cleco®
Production Tools

Operators Manual
P2599BA-EN
2022-10

TORQUE ANALYZER

For additional product information visit out website www.clecoTools.com

CONTENTS

INTENDED USE

This can be used on all the Cleco tightening tools, except impact wrenches.

Changes or modifications to the Cleco Torque Analyzer not expressly approved by Cleco Production Tools could void the user's authority to operate the equipment.

COMPLIANCE

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in particular installations. If this equipment does cause harmful interference to radio or television reception which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

ABOUT THIS MANUAL

Disclaimer

Apex Tool Group reserves the right to modify, supplement, or improve this document or the product with-out prior notice.

Trademark

Cleco Production Tools is a registered trademark of Apex Brands, Inc.

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Manuals, brochures and other product materials are available for download at www.ClecoTools.com.

This manual covers the Cleco Torque Analyzer.

Actual screen shots represented in this manual may differ slightly from those on the actual torque tester unit, depending on the version.

PACKING LIST

The following Items are supplied with the Cleco Torque Analyzer dependent on model specification purchased.

1 x Cleco Torque Analyzer (with standard rundown adapter)
1 x Calibration Certificate (12 months)
1 x Quick Start Guide
1 x Power Supply
3 x Regional Power Cords

All contents are supplied packaged in a box.

Please ensure all items are present and notify Cleco immediately of any shortages.

SPARES AND ACCESSORIES

MODEL NUMBER	DESCRIPTION
CTA0414	0.4-4 Nm Torque Analyzer
CTA3038	3.0-30 Nm Torque Analyzer
CST6838	68 Nm Stationary Transducer
CJK38	Female Stationary joint kit 3/8"

FEATURES AND DIMENSIONS

SPECIFICATIONS

Measurement Modes:

Track – Real time torque
Peak – Capture of the highest torque
Pulse – Special measurement algorithm for use with impulse tools, incorporating pulse count
Click – Capture of peak torque before click mechanism operates to limit

Measurement Units:

Torque - Nm, lbft, lbin, Ncm, kgcm, kgm, ozin

Physical Measurements:

Auto Bi-directional torque; pulse count; cycle time duration.

Data Storage:

999 readings in storage mode.

Basic Statistics:

Count, range, mean, min, max, standard deviation.

AutoPrint / Data Output:

Easy selectable output to AutoPrint of all results. Interface to simple PC package that outputs the print data to an Excel spreadsheet.

Cycle Status Indication:

LED HI/OK/LO torque status. User definable limits.

Operating Languages:

English, Czech, French, German, Italian, Hungarian, Spanish, Swedish, Polish, Turkish.

HARDWARE

Construction:
High strength injection moulding. Steel base with mounting bars.

Display:
White OLED screen - 79mm x 21mm

Keypad:
Easy clean keypad. 11 keys including 5 function keys, 5 directional keys and on/off key.

Power:
Universal 5V PSU or USB.

Power Management:
User selectable auto power-off: User definable between 0-200 minutes.

Batteries:
Compatible with both Alkaline and NiMH “C” cells (LR14)

Input/output ports:
Micro USB (2.0) for power and export.
5V DC power port for use with mains power DC PSU.

TECHNICAL FEATURES

Zero Stability:
<± 0.02% FSD/ °C.

Static Accuracy:
± 0.25% FSD.

Operating Environment:
Temperature: -20 to +50 °C.
Humidity 10-75% non-condensing.
Ingress protection rating: IP45.

Torque Measurement
Display up to 5 significant figures. Sample every 20 micro seconds.

Warranty:
12 months parts and labour against faulty workmanship or materials.

ICONS

Fixed soft-key Icons:


Measurement Modes


Delete


Readings


Statistics


Settings

On-screen Icons - Measurement Modes:


Peak


Click


Track

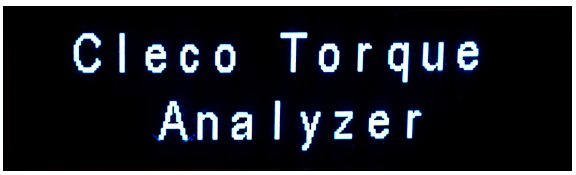

Pulse

START UP

Turning on your Torque Analyzer:

Turn on by pressing the On/Off button situated below the arrowed keypad.

The first screen you will see is as below.



The screen will then change to:

It confirms the serial number of the Torque Analyer you have and its calibration due date. TM is the latest software version of the torque module and KB represents the latest version of the keyboard.

The unit will then enter measure mode, showing the last measurement mode used is automatically displayed.

FIXED ICONS

Measurement Mode - Default mode will be peak. A second press will take you to track, a third press will take you to click, and a fourth press will take you to pulse (shown as icon in secondary parameter position).

Delete - You can delete the last reading or all readings. One press will delete the last reading; two presses will delete all readings.

Reading List – This will show the readings currently held on the torque analyzer. Using the up and down arrow keys you can scroll through the readings.

Statistics – This will display the following stats from the current readings: count, range, mean, min, max, and standard deviation (sigma).

Settings – Allows you to toggle through various screen settings. See separate screen section of this manual below.

INPUTS

The Torque Analyzer has connectivity using the following:

1) Micro USB
2) 5V DC power supply
3) Stationary Transducer input

POWERING YOUR TORQUE ANALYZER

There are three ways in which the unit can be powered:

1) Connect Micro USB on the Torque Analyer to USB on a laptop, PC or USB charger.

2) Connect the 5V DC port with a DC power supply.

3) Insert 2 x Type ‘C ‘ Cell (LR14) NiMH or Alkaline batteries.

Please note: Rechargeable batteries cannot be charged on board the Cleco Torque Analyzer.

THE MEASUREMENT SCREEN

Measurement Screen:

1 Measurement reading.

2 Primary measurement mode.

3 Battery status.

4 Reading count.

5 Unit of measurement.

6 Duration in seconds.

7 Measurement direction.

Pressing the measurement button will take you through the measurement modes.

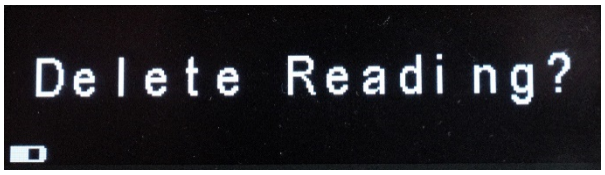
Screen 2 on the second press Track mode.

Screen 3 on the third press Click mode with peak value displayed.

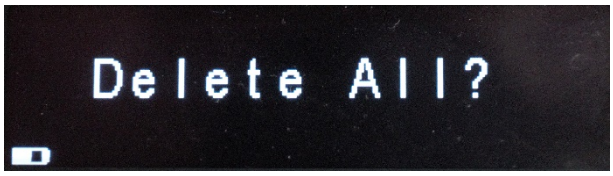
Screen 4 on the fourth press pulse mode with peak value and cycle duration displayed

A second parameter for pulse count can also be enabled.

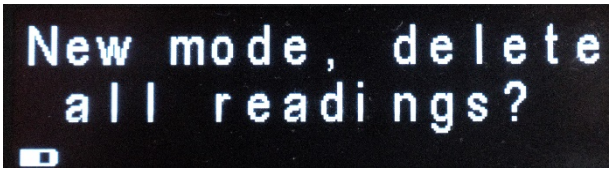
DELETION



Readings are taken in order, so the first is 1 the last reading would be 999. One press of the delete icon will allow you to delete the ***last*** reading only. Press the green OK button to do so.



A second press of the delete button will allow you to delete all readings in the list in one go. Just press the green OK button.



The other time you are forced to delete all readings is when you change the measurement mode mid-way through readings you have already done.

In addition, readings are also deleted when the torque limit specifications are altered.

SETTINGS

Settings can be accessed by pressing the Settings Icon and using the up and down arrow keys and changing the formats by using the right and left arrow keys:

TQ = Torque CLK = Click PUL = Pulse

UL = Upper Spec Limit NOM = Target LL = Lower Spec Limit THR = Threshold

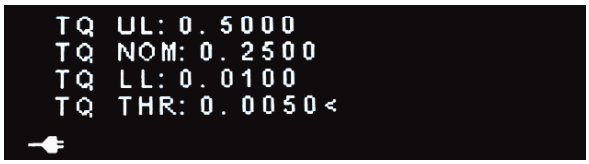
Pressing the fixed Settings key. The first screen you will come to is the torque settings.

It will show CLK THR (Click Threshold) for Click and Pulse for Pulse.

Using the up and down arrows on the keypad you can manoeuvre between the required lines. When the arrow is on the line press the green button. You can then use the Up and Down arrows to change the numbers and the left and right arrows to move left and right. Pressing the green button will save and take you back to the main setting screen. Note. Pressing Settings icon cancels edit.

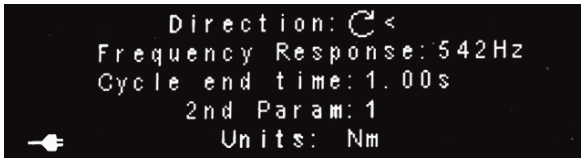
The units of measurement are the display units (show on screen after).

e.g. Peak Mode



e.g. Threshold

Pushing the up or down arrow key will take you to another screen where you can change the Direction, Frequency, Cycle End Time, 2nd Parameters and Measurement Units. Use the up and down arrows to navigate and the left and right arrows to change.



Direction: Auto
Clockwise
Anti-clockwise

Frequency Response (Hz): 75, 151, 256, 307, 384, 542, 768, 921, 1024, 1536, 2304, 3072, 4608

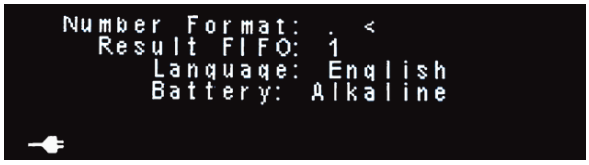
Cycle End Time (s): 0.20, 0.5, 1.0, 2.0, 5.0, 10, 20

2nd Param: 0 = Off, 1 = On

Units: Nm, lbft, lbin, Ncm, kgcm, kgm, + others (display valid units for span)

A second press of the settings icon will take you to Setup System Settings.

Power Off: Set the duration of the length of time before the torque tester turns off. 0 – 200 (0 = Never turn off)
Date: Set the correct date.
Time: Set the time.
Date format: Change how you want the date to be formatted. DD/MM/YYYY, MM/DD/YYYY, YY/MM/DD
Time format: Set how you want the time displayed. HH:MM:SS, HH:MM



A press of the arrow keys up or down will take you to the above screen where you can make additional settings changes.
Number format: Period or Comma for decimal place.

Result FIFO: First in first out can be set which way you want the readings to be deleted. If off (0) then it stops taking readings when it reaches 999. If on (1) then when 999 readings are reached, it starts overwriting the earliest readings, meaning it holds the last 999 readings only.

Language: English, Swedish, Czech, Spanish, Italian, Portuguese, German, Turkish, Polish, Hungarian, French

AUTOPRINT SETTINGS

A third press of the settings icon will take you to the AutoPrint settings.

The AutoPrint settings are as follows:

Format: Show the AutoPrint format. Display as [xxxx] 1 = Show, 0 = Not Shown
Date: Show the date of the reading.
Time: Show the time of the reading.
Status: HI, LO, OK
Direction: Right (Clockwise), Left (Anti-clockwise)
Duration: Reading duration in seconds.
Spec Limits: USL, Target and LSL.
Secondary: Show if there are any second parameters.
Serial No.: Show the serial number of the tool.

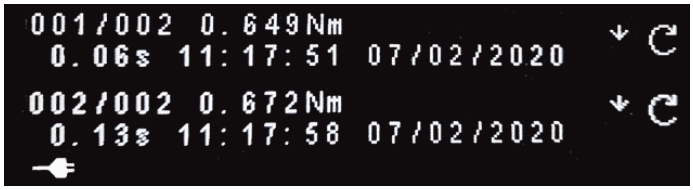
Example:

```
16:08:30.449 << [B17F] 096829 17/10/18 16:06:10 1.811Nm LO 0.6 OK Right 1.279 10.00 2.500 3000.0 0.0 Peak
16:08:30.453 << [B17F] 096829 17/10/18 16:06:14 4.285Nm OK 2.9 OK Right 1.848 10.00 2.500 3000.0 0.0 Peak
16:08:30.458 << [B17F] 096829 17/10/18 16:06:18 15.11Nm HI 1.8 OK Right 1.761 10.00 2.500 3000.0 0.0 Peak
16:08:30.462 << [B17F] 096829 17/10/18 16:06:32 2.605Nm OK 7.6 LO Right 4.537 10.00 2.500 3000.0 0.0 Peak
16:08:30.469 << [B17F] 096829 17/10/18 16:06:36 2.443Nm LO 5.4 LO Right 2.094 10.00 2.500 3000.0 0.0 Peak
16:08:30.473 << [B17F] 096829 17/10/18 16:06:42 10.58Nm HI 85.5 LO Right 3.144 10.00 2.500 3000.0 0.0 Peak
```

AutoPrint takes place when each reading cycle end is complete. AutoPrint does not work in Track mode as there is no cycle end and no reading stored.

READINGS LIST

One press of the Readings icon will take you to the first reading screen where you can see all of your current readings. You can navigate through the results by using the up and down arrow keys.

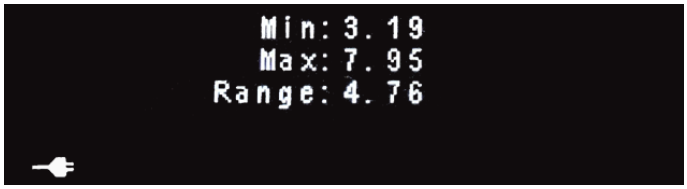


A second press will allow you to export your readings to a PC. Press the green button to accept. All readings are exported in AutoPrint format.

STATISTICS

Pressing the fixed Statistics icon takes you to two screens which display simple statistics relating to the current collected readings data.

The first screen displays X =Mean average n = Sample count and o = Sigma (Standard deviation).



Pressing the up and down arrow keys takes you to the second screen which displays the current minimum and maximum readings as well as the range between them.